

6. The crystalline form of claim 1, wherein the X-ray powder diffraction (XRPD) pattern further comprises 2-Theta peaks at  $13.6 \pm 0.1^\circ$  and  $16.1 \pm 0.1^\circ$ .

7. The crystalline form of claim 1, wherein the X-ray powder diffraction (XRPD) pattern further comprises 5 2-Theta peaks at  $13.6 \pm 0.1^\circ$  and  $21.6 \pm 0.1^\circ$ .

8. The crystalline form of claim 1, wherein the X-ray powder diffraction (XRPD) pattern further comprises 2-Theta peaks at  $16.1 \pm 0.1^\circ$  and  $21.6 \pm 0.1^\circ$ .

9. The crystalline form of claim 1, wherein the crystalline 10 form has Infrared (IR) spectrum weak peaks at about  $1584 \text{ cm}^{-1}$ , about  $1240 \text{ cm}^{-1}$ , about  $1147 \text{ cm}^{-1}$ , about  $1134 \text{ cm}^{-1}$ , about  $1099 \text{ cm}^{-1}$ , and about  $1067 \text{ cm}^{-1}$ .

10. The crystalline form of claim 1, wherein the crystalline form has a melting temperature of about  $155\text{-}156^\circ \text{ C}$ . 15

11. The crystalline form of claim 1, wherein the crystalline form has a DSC thermogram with an endotherm having an onset at about  $154^\circ \text{ C}$ . and a peak at about  $157^\circ \text{ C}$ . and an exotherm at about  $159^\circ \text{ C}$ .

12. The crystalline form of claim 1, wherein the crystalline form is non-hygroscopic. 20

13. The crystalline form of claim 1, wherein the crystalline form has an observed aqueous solubility of about  $0.013 \text{ mg/mL}$  at about pH 8.

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